



Reg. št. / Ref. No.: 3150-0280/10-0017

Velja od / Valid as of: 10. januar 2024

Zamenjuje izdajo, veljavno od dne / Replaces the Annex valid as of: 5. oktober 2022

Akreditacija je veljavna do preklica. Veljavnost je mogoče preveriti na spletni strani SA, [www.slo-akreditacija.si](http://www.slo-akreditacija.si).

*This accreditation shall remain in force until withdrawn. Information on current status is available at the SA website, [www.slo-akreditacija.si](http://www.slo-akreditacija.si).*

## **PRILOGA K AKREDITACIJSKI LISTINI Annex to Accreditation Certificate**

### **CP-009**

#### **1 AKREDITIRANI ORGAN / Accredited Body**

INŠTITUT ZA METALNE KONSTRUKCIJE, d.o.o.  
Mencingerjeva ulica 7, 1001 Ljubljana

#### **2 ZAHTEVE ZA USPOSOBLJENOST / Competence Requirements**

SIST EN ISO/IEC 17065:2012

Dodatne zahteve, ki veljajo za nekatere vrste ugotavljanja skladnosti, so opredeljene v podrobnem opisu obsega akreditacije za to vrsto ugotavljanja skladnosti, v poglavju 3.2. / *Additional requirements applicable to certain types of conformity assessment are defined in the detailed description of accreditation scope for this type of conformity assessment, under 3.2.*

#### **3 OBSEG AKREDITACIJE / Scope of accreditation**

V okviru te akreditacijske listine Slovenska akreditacija priznava akreditiranemu organu usposobljenost za opravljanje naslednjih dejavnosti: / *SA hereby recognizes the accredited body as being competent to perform the following activities:*

##### **3.1 Skrajšan opis obsega akreditacije / Brief description of the scope**

Certificiranje proizvodov: certificiranje proizvodov na podlagi tipskega preskusa proizvoda  
*Certification of products: certification of products based on type testing*



**SLOVENSKA  
AKREDITACIJA**

Priloga k akreditacijski listini  
*Annex to Accreditation Certificate*

**CP-009**

Velja od / *Valid as of*

10. januar 2024

Zamenjuje izdajo, veljavno od dne / *Replaces the Annex valid as of*

5. oktober 2022

Akreditacija je veljavna do preklica. Veljavnost preveriti na  
*This accreditation shall remain in force until withdrawn.  
Information on current status available at*

[www.slo-akreditacija.si](http://www.slo-akreditacija.si)

Certificiranje procesov: certificiranje sistema kakovosti pri talilnem varjenju kovinskih materialov  
*Certification of processes: certification of the quality system for fusion welding of metallic materials*

Akreditacija za namen priglasitve: ocenjevanje in preverjanje nespremenljivosti lastnosti gradbenih proizvodov po Uredbi (EU) št. 305/2011  
*Accreditation for notification purposes: assessment and verification of constancy of performance of construction products in accordance to Regulation (EU) No. 305/2011*

## 3.2 Podroben opis obsega akreditacije / Detailed scope of accreditation

3.2.1 Mencingerjeva ulica 7, 1001 Ljubljana

Certificiranje proizvodov / Certification of products

Tabela / Table 1 – Varilni postopki / Welding procedures

Certificiranje v skladu s shemo / Certification in accordance with scheme: Certificiranje proizvodov na podlagi tipskega preskusa proizvoda skladno s shemo 2-C-00 / Product certification based on product type testing in accordance with scheme 2-C-00			
Tip obsega: fiksni / Type of scope: fixed			
Št. No.	Materiali oz. proizvodi Materials or Products	Oznaka standarda ali normativnega dokumenta (v celoti ali delno) Reference to standard or normative document (entirely or partly)	Naslov standarda ali normativnega dokumenta v celoti oz. delno (npr. poglavje, del, točka) Title of standard or normative document entirely or partly (e.g. part, chapter, article)
1.	zvarni spoji na jeklu, niklju in nikljevih zlitinah (WPQR) welded joints on steel, nickel and nickel alloys (WPQR)	SIST EN ISO 15614-1: 2017 SIST EN ISO 15614-1:2017/A1:2020	Specifikacija in razvrščanje varilnih postopkov za kovinske materiale – Preskus postopka varjenja – 1. del: Obločno in plinsko varjenje jekel in obločno varjenje niklja in nikljevih zlitin Specification and qualification of welding procedures for metallic materials – Welding procedure test – Part 1: Arc and gas welding of steels and arc welding of nickel and nickel alloys
2.	varilni postopki na kovinskih materialih (WPQR) welding procedures on metallic materials (WPQR)	SIST EN ISO 15613:2004	Popis in kvalifikacija varilnih postopkov za kovinske materiale – Razvrščanje na podlagi predproizvodnega preskusa varjenja Specification and qualification of welding procedures for metallic materials – Qualification based on pre-production welding test

Certificiranje procesov / Certification of processes

Tabela / Table 2 – Kakovost pri talilnem varjenju kovinskih materialov / Quality for fusion welding of metallic materials

Certificiranje v skladu s shemo / Certification in accordance with scheme: Certificiranje sistema kakovosti pri talilnem varjenju kovinskih materialov skladno s shemo 2-C-00 / Quality system certification in fusion welding of metallic materials in accordance with scheme 2-C-00			
Tip obsega: fiksni / Type of scope: fixed			
Št. No.	Proizvodi / skupine proizvodov Products / Group of products	Oznaka standarda ali normativnega dokumenta (v celoti ali delno) Reference to standard or normative document (entirely or partly)	Naslov standarda ali normativnega dokumenta v celoti oz. delno (npr. poglavje, del, točka) Title of standard or normative document entirely or partly (e.g. part, chapter, article)
3.	talilno varjenje kovinskih materialov fusion welding of metallic materials	SIST EN ISO 3834-2:2021	Zahteve za kakovost pri talilnem varjenju kovinskih materialov –2. del: Obširnejše zahteve za kakovost Quality requirements for fusion welding of metallic materials -Part 2: Comprehensive quality requirements
4.	talilno varjenje kovinskih materialov fusion welding of metallic materials	SIST EN ISO 3834-3:2021	Zahteve za kakovost pri talilnem varjenju kovinskih materialov –3. del: Standardne zahteve za kakovost Quality requirements for fusion welding of metallic materials -Part 3: Standard quality requirements
5.	talilno varjenje kovinskih materialov fusion welding of metallic materials	SIST EN ISO 3834-4:2021	Zahteve za kakovost pri talilnem varjenju kovinskih materialov –4. del: Osnovne zahteve za kakovost Quality requirements for fusion welding of metallic materials -Part 4: Elementary quality requirements



Akreditacija za namen priglasitve / Accreditation for notification purposes

Tabela / Table 3 – Gradbeni proizvodi / Construction products

Dodatne zahteve za usposobljenost / Additional requirements for competence: Uredba (EU) št. 305/2011 / Regulation (EU) no 305/2011				
Certificiranje v skladu s shemo / Certification in accordance with scheme: ocenjevanje in preverjanje nespremenljivosti lastnosti gradbenih proizvodov skladno s shemo 2-C-00/ assessment and verification of constancy of performance of construction products in accordance with scheme 2-C-00				
Tip obsega: fiksni / Type of scope: fixed				
Št. No.	Sklep komisije Commission Decision	Družina proizvodov, proizvod / predvidena uporaba Product family, Product / Intended use	Ocenjevanje in preverjanje nespremenljivosti lastnosti Assessment and Verification of Constancy of performance (AVCP)	Standard / specifikacija Standard / specification
6.	Sklep komisije / Commission Decision 98/214/ES	Konstrukcijski kovinski elementi in pomožni proizvodi Structural metallic products and ancillaries	Sistem 2+ / System 2+	SIST EN 1090-1:2009+A1:2012 (identičen z / identical with EN 1090-1:2009+A1:2011) SIST EN 14399-1:2015 (identičen z / identical with EN 14399-1:2015) SIST EN 15048-1:2007 (identičen z / identical with EN 15048-1:2007))

Lokacije v tujini, vključene v obseg akreditacije / Foreign locations included under the accreditation:

– ni relevantno / not relevant

Datum / Date: 10.1.2024

Direktor / Director

Dr. Boštjan Godec

